



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
7/16	.4375	5/8	2-1/2	.030	7/16	REX4093	—
7/16	.4375	1	2-3/4	—	7/16	REX4094	—
7/16	.4375	1	2-3/4	.030	7/16	REX4096	—
7/16	.4375	2	4	—	7/16	REX4097	—
7/16	.4375	2	4	.030	7/16	REX4099	—
1/2	.5000	5/8	2-1/2	—	1/2	REX4100	—
1/2	.5000	5/8	2-1/2	.030	1/2	REX4101	—
1/2	.5000	5/8	2-1/2	.060	1/2	REX4103	—
1/2	.5000	1	3	—	1/2	REX4105	REX4106
1/2	.5000	1	3	.015	1/2	REX4107	REX4108
1/2	.5000	1	3	.030	1/2	REX4109	REX4110
1/2	.5000	1	3	.060	1/2	REX4111	—
1/2	.5000	1	3	.090	1/2	REX4113	—
1/2	.5000	1	3	.120	1/2	REX4114	—
1/2	.5000	1-1/4	3	—	1/2	REX4116	REX4117
1/2	.5000	1-1/4	3	.015	1/2	REX4118	REX4119
1/2	.5000	1-1/4	3	.030	1/2	REX4120	REX4121
1/2	.5000	1-1/4	3	.060	1/2	REX4122	—
1/2	.5000	1-1/4	3	.090	1/2	REX4124	—
1/2	.5000	1-1/4	3	.120	1/2	REX4125	—
1/2	.5000	1-5/8	4	—	1/2	REX4127	REX4128
1/2	.5000	1-5/8	4	.030	1/2	REX4129	REX4130
1/2	.5000	1-5/8	4	.060	1/2	REX4131	—
1/2	.5000	1-5/8	4	.090	1/2	REX4133	—
1/2	.5000	1-5/8	4	.120	1/2	REX4134	—
1/2	.5000	2-1/8	4	—	1/2	REX4135	REX4136
1/2	.5000	2-1/8	4	.030	1/2	REX4137	REX4138
1/2	.5000	2-1/8	4	.060	1/2	REX4139	—
1/2	.5000	2-1/8	4	.090	1/2	REX4141	—
1/2	.5000	2-1/8	4	.120	1/2	REX4142	—
1/2	.5000	2-5/8	5	—	1/2	REX4143	—
1/2	.5000	2-5/8	5	.030	1/2	REX4145	—
1/2	.5000	2-5/8	5	.060	1/2	REX4147	—
1/2	.5000	3-1/4	6	—	1/2	REX4149	—
1/2	.5000	3-1/4	6	.030	1/2	REX4151	—
1/2	.5000	3-1/4	6	.060	1/2	REX4153	—
9/16	.5625	1-1/4	3-1/2	—	9/16	REX4155	—
9/16	.5625	1-1/4	3-1/2	.030	9/16	REX4156	—

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For detailed tolerance information, see page 200.



Speeds & Feeds pages 194 & 195.